

CLAIM AMENDMENTS

1 - 3. (canceled)

1 4. (currently amended) The system unit according to
2 claim 15 wherein the expansion vessels further include a middle
3 expansion vessel, the upstream expansion vessel for the gas mixture
4 obtained by desorption comprising hydrogen and carbon monoxide [[,
5 has]] having a line going to the heat exchanger and a line going to
6 the middle expansion vessel for the methanol containing liquid.

1 5. (currently amended) The system unit according to
2 claim ~~15, further comprising a 4 wherein the~~ middle expansion
3 vessel for the carbon dioxide gas obtained by desorption has a line
4 going to the heat exchanger and a line going to the downstream
5 expansion vessel for the methanol containing liquid.

1 6. (currently amended) The system unit according to
2 claim 15 wherein the downstream expansion vessel for the gaseous
3 carbon dioxide obtained by desorption has a line going to the heat
4 exchanger and a line for the methanol containing liquid to the
5 absorber connected by a line feeding the methanol heated up there
6 to the liquid/gas separator.

1 7. (previously presented) The system unit according to
2 claim 15 wherein the liquid/gas separator has a branch line feeding
3 gaseous carbon dioxide and another line feeding separated methanol
4 to the downstream regenerator.

1 8. (previously presented) A process for desorption of
2 carbon dioxide and other gaseous impurities from methanol in the
3 system in accordance with claim 15, wherein the desorption is
4 carried out stepwise in the expansion vessels, the heat exchanger
5 and the liquid/gas separator, the process comprising the steps of:

6 feeding the methanol leaving the expansion vessel C at a
7 temperature of $-60^{\circ}\text{C} \pm 10^{\circ}\text{C}$ and a pressure of 1 to 2 bar into the
8 heat exchanger E,

9 heating the methanol in the heat exchanger to a
10 temperature of $-10 \pm 5^{\circ}\text{C}$ and thereafter feeding the heated
11 methanol into the liquid/gas separator D, and

12 flowing substances between the expansion vessels and to
13 the heat exchanger and liquid/gas separator primarily by a
14 thermosiphon effect.

9. (canceled)

1 10. (previously presented) The process according to
2 claim 8 wherein in the upstream expansion vessel the pressure
3 decreases from about 55 bar to about 9 bar and mainly hydrogen and

4 carbon monoxide are desorbed at a temperature of about -45°C , the
5 method further comprising the steps of
6 recovering a gas fraction obtained after passing through
7 the heat exchanger to the process, and
8 feeding the liquid fraction to a middle expansion vessel
9 between the upstream and downstream vessels.

1 11. (previously presented) The process according to
2 claim 8 wherein in a middle expansion vessel between the upstream
3 and downstream vessels the pressure decreases from about 9 bar to
4 about 2.7 bar and a liquid fraction is obtained along with gaseous
5 carbon dioxide at a temperature of about -45°C , to about -52°C , the
6 process further comprising the step of
7 feeding the gaseous carbon dioxide through the heat
8 exchanger E and thence out of the system feeding the liquid
9 fraction to the downstream expansion vessel.

1 12. (previously presented) The process according to
2 claim 8 wherein, in the downstream expansion vessel pressure
3 decreases from about 2.7 bar to about 1.2 bar and gaseous carbon
4 dioxide is obtained at a temperature of about -52°C , to about
5 -60°C , the process further comprising the step of
6 feeding the gaseous carbon dioxide through the heat
7 exchanger and thence out of the system.

1 13. (previously presented) The process according to
2 claim 8, further comprising the steps of
3 dividing a liquid fraction in the downstream expansion
4 vessel C into two streams,
5 feeding one of the streams to the absorber and
6 passing the other stream through the heat exchanger via
7 the output line and feeding it to the liquid/gas absorber.

1 14. (previously presented) The process according to
2 claim 8, further comprising the steps of:
3 recovering a liquid fraction in the liquid/gas separator,
4 feeding the recovered liquid fraction to the regenerator
5 for removal of the last traces of carbon dioxide, and
6 purifying a gas fraction with further carbon dioxide rich
7 gas fractions is obtained to the process.

1 15. (currently amended) A system comprising:
2 an absorber in which high-pressure methanol is contacted
3 with synthesis gas to transfer impurities including carbon dioxide
4 from the gas to the methanol;
5 a heat exchanger having a top side and a bottom side;
6 a plurality of series-connected expansion vessels
7 including an upstream expansion vessel and a downstream expansion
8 vessel;

9 means for feeding impurity-laden methanol from the
10 absorber through the heat exchanger, through the upstream expansion
11 vessel, and into the downstream expansion vessel for forming in the
12 downstream expansion vessel a body of methanol having a liquid
13 level;

14 a liquid/gas separator;

15 an inlet line feeding methanol from the downstream
16 expansion vessel through the bottom side into the heat exchanger,
17 the inlet line having a portion about 0.5 m below the bottom side ~~7~~
18 ~~whereby carbon dioxide is desorbed from the methanol in the~~
19 ~~separator;~~

20 an output line extending from the top side of the heat
21 exchanger to the liquid/gas separator to form therein a body of
22 methanol having a liquid level, whereby carbon dioxide is desorbed
23 from the methanol in the separator, the liquid/gas separator and
24 downstream expansion vessel being relatively oriented such that the
25 liquid level in the downstream expansion vessel is between 1 m and
26 20 m above the liquid level in the liquid/gas separator, the
27 liquid/gas separator and the heat exchanger being relatively
28 oriented such that the liquid level in the liquid/gas separator is
29 about 0.5 m above the top side of the heat exchanger; and

30 a regenerator receiving methanol from the liquid-gas
31 separator.